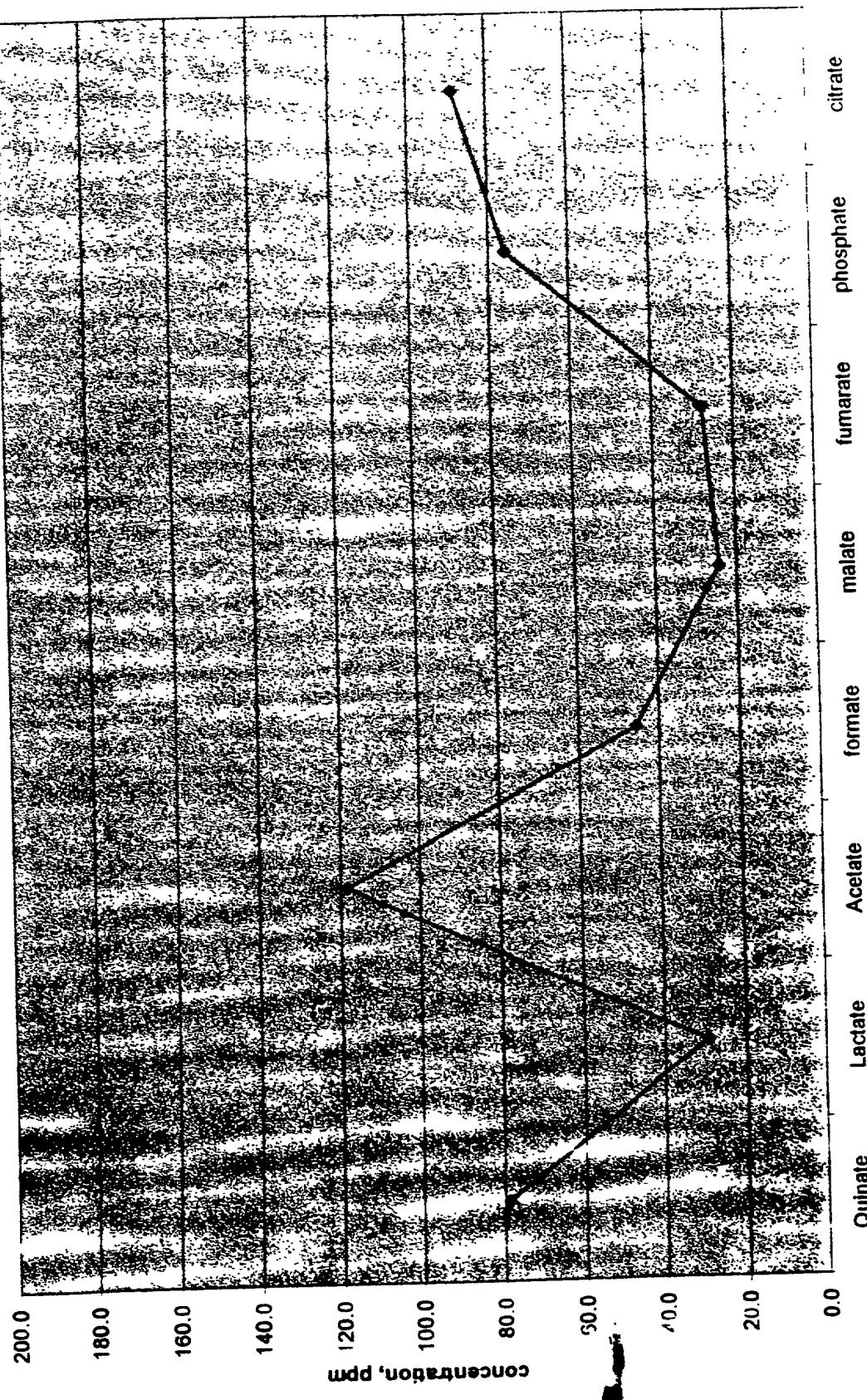


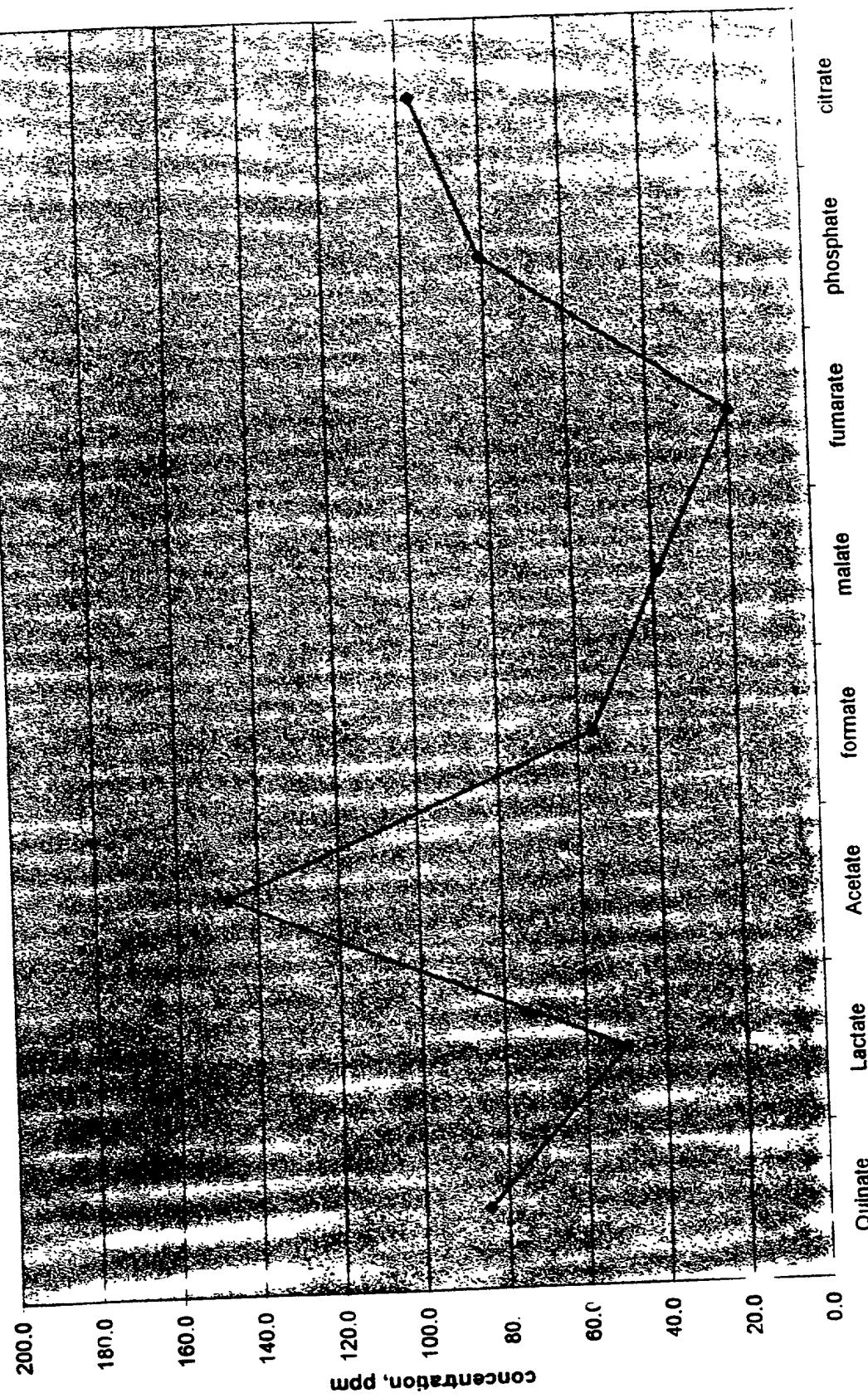
Concentrations (ppm) of Acids in Coffee Brew
Vietnam Robusta; Roasted for 854 seconds to 17.68 L-color



"Coffee Compositions With Stable Flavor Characteristics
and Method of Making"
Case 8419M
Jerry Douglas Young, et al.

Fig. 1

Concentrations (ppm) of Acids in Coffee Brew
Colombian Coffee; Roasted 201 seconds to 12.1 L-color

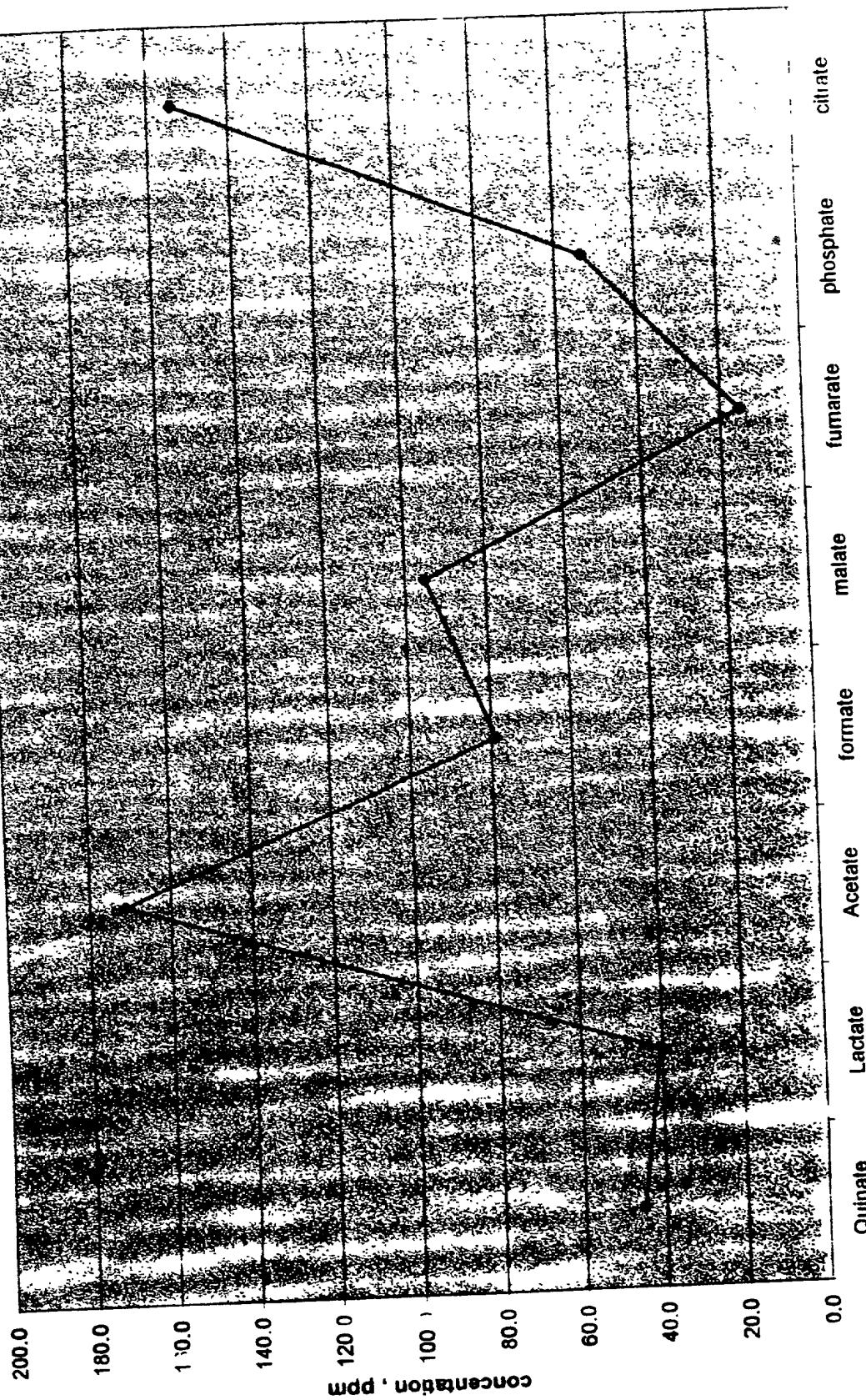


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Fig. 2

Concentrations of Acids in Coffee Brew

Kenya AA; Roasted 10 minutes to 18.76 L-color



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1.3

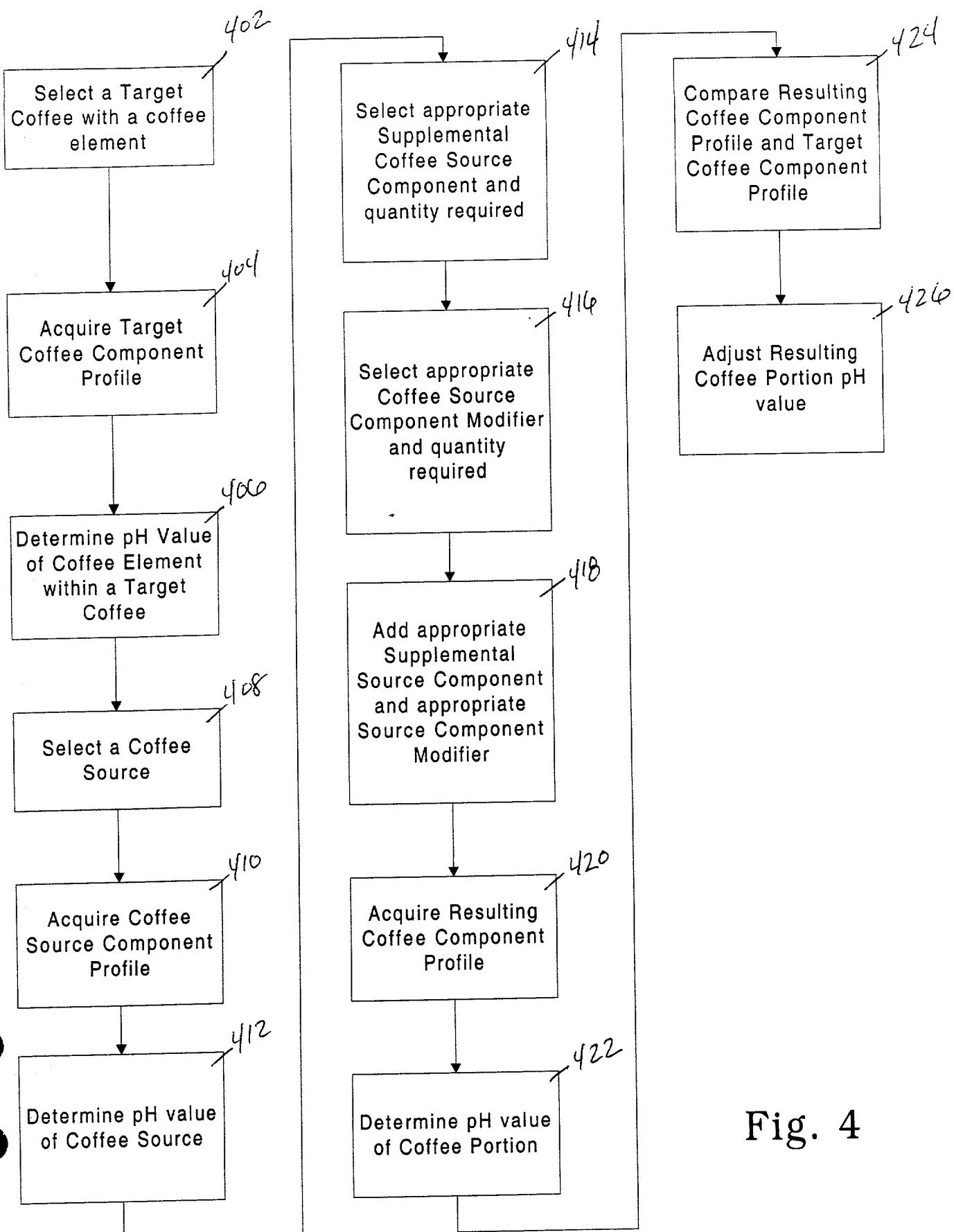


Fig. 4